

USER MANUAL



MPW-55

Read before use!

Serial number of centrifuges:

For centrifuges with serial no (SN): **10055091924** – ...



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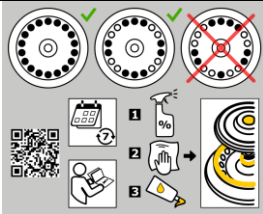


- A. Additional accessories
- B. Declaration of conformity (CE, ROHS 2)
- C. Declaration of decontamination (repair / return)
- D. Nomogram RPM / RCF

1. Symbols and designations

1.1. Designations used in the manual


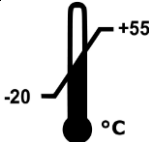




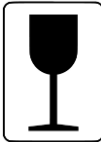



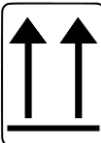
	WARNING! General hazards		Symbol for identifying an in vitro diagnostic medical device
	WARNING! Risk of crushing injury		CE mark
	DANGER! Risk of electric shock		Symbol indicating disposal method
	DANGER! Biological hazard		Please read the instruction manual before using the device
	DANGER! Risk of explosion with possible serious injury or death		Manufacturer information

1.2. Markings on the device

<i>Symbol</i>	<i>Explanation</i>	<i>Location</i>
	Information about the direction of rotation of the rotor	Under the centrifuge lid
	Reminder for proper rotor maintenance and Information about correct and incorrect filling of rotors	Under the centrifuge lid
 <p>Uwaga! Przed awaryjnym otwarciem pokrywy, wyłączyć urządzenie i odłączyć kabel zasilający. Odczekać 10 min i/lub zaglądając przez wziernik, upewnić się, że wirnik nie obraca się, a następnie otworzyć pokrywę.</p> <p>Attention! Before emergency opening the cover, switch off the mains power switch and disconnect the power cord. Wait 10 min and/or looking through the sight glass, make sure that the rotor is not rotating.</p>	Information about the place of danger	On the side of the centrifuge next to the emergency opening of the lid
 <p>CAUTION! UWAGA!</p> <p>Tighten the rotor fixing screw with the provided key. Dokręcić śrubę mocującą wirnik za pomocą dostarczonego klucza.</p>	Information reminding about the proper tightening of the rotor screw	Under the centrifuge lid

1.3. Markings on the packaging

	Device catalog number		Maximum number of pieces in a stack
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	Serial number of the device		Temperature limit
	Date of manufacture of the device		Humidity limit
	Manufacturer's data		CE mark
	Delicate, handle with care!		Green dot
	Protect from moisture!		Packaging made of recyclable materials
	Top of the load		

2. Application

- The **MPW-55** centrifuge is a bench-top non-automatic laboratory centrifuge.
- The device is intended for In Vitro Diagnostics (IVD). This means that it is an in vitro diagnostic medical device - in accordance with the Regulation 2017/746 of the European Parliament and of the Council (EU) of 5 April 2017 on in vitro diagnostic medical devices and repealing Directive 98/79/EC and Commission Decision 2010 /227/EU.
- The centrifuge is used to separate aqueous solutions and suspensions of samples with a density not higher than **1.2g/cm³** taken from human, animal and plant organisms into components of different densities under the influence of centrifugal force, in order to provide information about their biological state and to other analytical work.
- The design of the centrifuge ensures ease of use, safe operation and a wide range of applications in medical, biochemical and other analysis laboratories.
- The centrifuge is not biotight, therefore, when centrifuging preparations that require biotightness, containers and rotors with a biotightness certificate should be used.

3. Technical data

manufacturer	"MPW MED. INSTRUMENTS" SPÓŁDZIELNIA PRACY 46 Boremlowska Street, 04-347 Warsaw – Poland
type	MPW – 55
cat. no (REF)	10055/12-56
mains voltage (L1+N+PE)	100V -5% / 230V +10%
frequency	50/60 Hz
maximum power consumption	95W
overcurrent protection	fuse WTA-T 3,15A 250V
capacity (max.)	48 ml
rotational speed range – RPM	100÷ 14500, step 100
maximum acceleration – RCF [x g]	15279
kinetic energy (max.)	7300 J
acceleration	3 linear characteristics
deceleration	3 linear characteristics
programs	9
time range	15 s÷99 min 45 s, with 15 s interval and ∞
electromagnetic compatibility	according to EN 61326-2-6:2006
degree of protection (according to PN-EN 60034-5:2021-01)	IP 20
protection zone	300 mm
dimensions: height (H) width (W) depth (D)	180 mm 220 mm 270 mm
noise level	≤ 56 dBA
weight of centrifuge 230V	approx. 5kg
weight of centrifuge 120V	approx. 5kg

3.1. Environmental conditions

- The device may only be used indoors.
- The permissible ambient temperature is 2°C to 40°C.
- Maximum allowed relative humidity 80% at temperature up to 31°C decreasing linearly to 50% relative humidity at 40°C.
- The mains voltage fluctuations must not exceed $\pm 10\%$ of the nominal voltage.
- Maximum altitude 2,000 m above sea level.
- Overvoltage category II.
- Pollution degree 2.

4. Installation


4.1. The contents of the package

name	pcs	catalogue number
Centrifuge MPW-55	1	10055/12-56
Rotor fixing screw	1	17167
Rotor key	1	17099T
Spanner for emergency opening of the cover	1	17162
Power cord 230V / 120V	1	17866/17867
Fuses WTA-T 3,15 A 250 V (230V)	2	18676
Technical vaseline 20ml	1	17201
User manual	1	See page 1


4.2. Other accessories


Catalog no	Specification
16150	Hematocrit reader – round


4.3. Location selection

	<p>WARNING! Risk of damage to the device.</p> <ul style="list-style-type: none"> ▪ The table intended for the centrifuge operation should be adapted to the weight of the device, clean, stable and free from vibrations, and have a flat, levelled top. ▪ In accordance with the EN 61010-2-020 standard, leave a safety distance of 30 cm from the operating device. Keep a distance from walls and other devices. Do not place any objects in this area. ▪ The centrifuge should be positioned so that access to the mains switch is not difficult. ▪ Do not use the device near strong, unshielded, high-frequency electromagnetic sources as they may interfere with its proper operation. ▪ Do not install the centrifuge near heat sources (e.g. radiators). ▪ Avoid direct sunlight. ▪ Ensure adequate ventilation of the room. ▪ During centrifugation, it is forbidden to stay in the safety zone, i.e. 30 cm distance around the centrifuge, or to leave objects, e.g. glassware, inside this zone. ▪ It is forbidden to place any objects on the centrifuge. ▪ Never use the centrifuge on trolleys or on single stands if they may start to move during operation or are inappropriate for the size of the centrifuge.
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4.4. Preparation for installation

	<p>WARNING! Risk of injury or damage to the device.</p> <ul style="list-style-type: none"> ▪ After changing the storage location of the device (from cold to warm), wait until the device warms up to the ambient temperature to avoid damage to the electronic components due to condensation. ▪ It is important to allow sufficient time for the device to dry before restarting it (min. 4 hours).
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	<p>WARNING! Risk of electric shock or fire.</p> <ul style="list-style-type: none"> ▪ The centrifuge may only be operated in a building that complies with applicable national regulations and standards. In particular, it must be ensured that power supply circuits
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	<p>located upstream of the device's internal protection are not loaded in an unauthorized manner. This can be ensured by using additional interrupters or other suitable fuse elements in the building installation.</p> <ul style="list-style-type: none"> ▪ The voltage and frequency of the power source must comply with the requirements specified on the device nameplate. ▪ The power socket must be earthed with a protective conductor (PE). ▪ During operation, there must be easy access to the power switch and the device that cuts off the electrical network (e.g. residual current device). ▪ Only use the power cord supplied with the centrifuge. ▪ Before turning on the device, make sure it is properly connected to the power source.
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4.5. Unpacking the device

- 1) Open the package.
- 2) Remove the centrifuge from the box and remove the foil (keep the packaging and packing material for service shipment).
- 3) Make sure that all the items are included in the package (table in the "Package contents" section).
- 4) Place the device on a suitable laboratory table.

4.6. Centrifuge installation

- 1) Check whether the mains voltage and frequency meet the requirements given on the nameplate of the device.
- 2) Connect the power cord to the centrifuge power socket (on the rear wall of the centrifuge) and to the power source.

4.7. First start of the centrifuge

- 1) Wait at least 4 hours for the unit to reach ambient temperature to avoid compressor failure or damage to electronic components due to condensation.
- 2) Turn on the centrifuge power using the mains switch located on the side wall of the device.
- 3) Open the cover according to the section ***Opening and closing the cover***.
- 4) Install the rotor according to the section ***Placing the rotor and accessories in the centrifuge***.
- 5) Set centrifugation parameters according to the sections ***Centrifuging***.

4.8. Turning on the centrifuge

To turn on the centrifuge, set the mains power switch to position 1. After the start-up process is complete, the centrifuge is ready to operate.


4.9. Turning off the centrifuge

Prerequisites:

- The centrifugation cycle is complete.
- The device cover is open.

- 1) Turn off the device using the mains power switch located on the side wall of the device.


4.10. Opening and closing the cover

	<p style="text-align: center;">ATTENTION !</p> <ul style="list-style-type: none"> ▪ The cover can only be opened when the centrifuge is at rest (the rotor is not rotating). ▪ Centrifugation can only be started with the lid closed.
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WARNING! Risk of injury.

- Do not put your hands between the cover and the housing when closing the centrifuge cover.

- 1) Press the **COVER** button  to open the cover.
- 2) To close the lid, press it down with both hands until the lock engages.

4.11. Current protection



The centrifuge is equipped with thermal current protection. Fuse is situated in the plug-in socket unit at back wall of the centrifuge.

5. Safety

5.1. General remarks



- The laboratory centrifuge may be operated only by qualified laboratory personnel, after reading the operating manual.
- The operating instructions are part of the product.**
- The operating manual should always be kept in the vicinity of the centrifuge.**
- The centrifuge cannot be operated contrary to its purpose.
- If the centrifuge is used in a manner inconsistent with the manufacturer's guidelines, the safety of its use may be impaired.
- For centrifugation in the centrifuge, only containers and inserts provided in the list of equipment and centrifuge tubes, the diameter, length and strength of which are appropriate, should be used. The use of test tubes not included in the list should be agreed with MPW MED. INSTRUMENTS or its authorized representatives.
- Pay attention to the quality and appropriate thickness of the glass test tubes walls. Glass tubes should be centrifuge tubes, and their use in the centrifuge should be made dependent on the following guidelines:

glass tubes	max RCF in angular rotors
5-10 ml	3000 x g
30-100 ml	spinning not allowed

- Weighing the filled test tubes into the rotor is recommended. This will allow to minimize the differences in mass between them, and as a result to avoid the negative impact of vibrations on the engine suspension and to reduce noise levels during the operation of the centrifuge.


5.2. Placing the rotor and accessories in the centrifuge



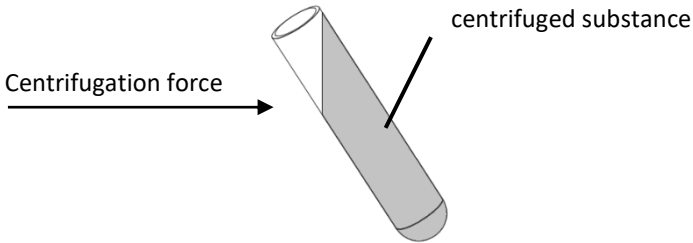
- Connect the centrifuge to the power supply (mains socket at the back of the centrifuge).
- Turn on the centrifuge (switch on the side of the centrifuge).
- Open the cover of the centrifuge by pressing the COVER key. Before installing the rotor, check that the rotating chamber is free from any contamination. If there is dust, glass splinters, liquid residues, etc., remove them.
- The rotor can fall if not handled properly, therefore it should always be handled and placed in the centrifuge using both hands.

- Place the rotor on the motor axis by sliding it onto the cone as far as it will go (keeping the coaxiality between the rotor and the motor axis).
- Screw the screw fixing the rotor into the motor axis (clockwise), and then tighten it firmly with the rotor key.
- Fill the rotor with containers / hangers / test tubes according to recommendations in section **Filling the rotor**.
- In order to replace the rotor, first remove the tubes and containers from it, unscrew the screw fixing the rotor with the enclosed rotor key, counterclockwise, then using both hands, grab the rotor on opposite sides and remove it from the motor axis.
- Install another rotor as described above instructions.

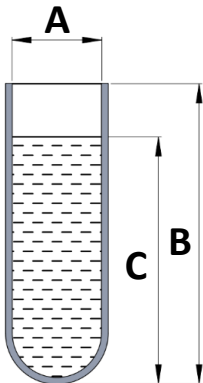
5.3. Filling tubes



- Fill test tubes outside the centrifuge.




- If the manufacturer of the test tube has not specified the maximum level, fill the test tubes so that the centrifuged substance does not run out of the vessel during centrifugation. To do this, use the formula below:



$$C < B - \frac{A}{2}$$

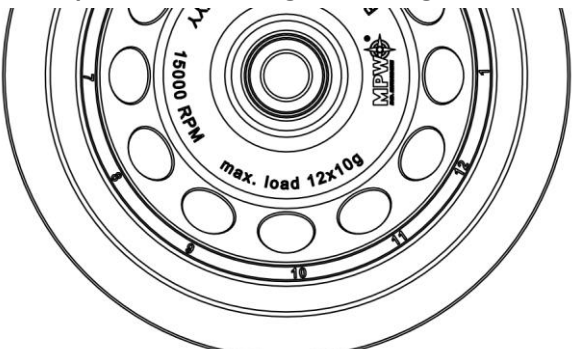
A – internal tube diameter
B – tube height
C – max liquid level

5.4. Filling the rotor

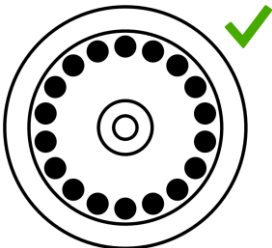
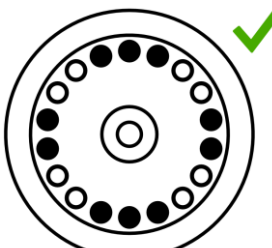



- Check that the impeller is seated correctly and firmly bolted to the motor shaft.
- Do not exceed the maximum rotor load (information is provided on the rotor).





An example of the marking on the angular rotor:




max. load 12x10g - means that 12 test tubes weighing 10 g each can be placed in the rotor.

	<ul style="list-style-type: none"> To ensure symmetrical loading, insert test tubes of the same type and weight in pairs into opposite openings of the rotor. If reduction inserts are used, they should also be placed in the holes opposite to each other in pairs of the same type. 	
Examples of correct and incorrect arrangement of test tubes in the rotor:		
		


5.5. Safety hints


	<p>ROTOR MAINTENANCE</p> <ul style="list-style-type: none"> In order to increase the durability of gaskets, threaded places, rotor pins, undercuts for pins in containers, they must be cleaned, and then it is necessary to lubricate them with the technical petroleum jelly supplied with the device (catalog number 17201). Use only accessories that are in good technical condition.
	<p>HU EQUIPMENT MAINTENANCE</p> <ul style="list-style-type: none"> Make sure the sealing rings (rubber) are lightly coated with grease to maintain tightness. Use high vacuum silicone grease, eg type "C" by LUBRINA.
	<p>HAZARDOUS MATERIALS</p> <ul style="list-style-type: none"> Infectious materials should be centrifuged only in containers / rotors with covers. It is not allowed to centrifuge toxic or infectious materials if the rotor or test tube seal is damaged. Appropriate disinfection procedures should always be carried out, if hazardous substances have contaminated the centrifuge or its accessories.
	<p>EXPLOSIVE, FLAMMABLE MATERIALS</p> <ul style="list-style-type: none"> It is not allowed to centrifuge explosive and inflammable materials. Do not centrifuge substances that could create a potentially explosive atmosphere as a result of the high energy supply during centrifugation. The centrifuge must not be used in an explosive atmosphere. It is not allowed to centrifuge materials that may generate flammable or explosive mixtures when exposed to air.

5.6. Operating conditions

	<p>GENERAL REMARKS</p> <ul style="list-style-type: none"> Only original equipment of centrifuges and spare parts should be used. In case of a malfunction of the centrifuge, the MPW MED factory service should be used. INSTRUMENTS or its authorized representatives. It is not allowed to start the centrifuge if it is not installed correctly or the rotor and accessories are not properly mounted. The centrifuge must not be transported with the rotor installed on the motor shaft.
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	<ul style="list-style-type: none"> ▪ Fill the rotor equipment to the same weight in order to prevent unbalance of the centrifuge (point Filling the rotor).
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	<p>START-UP</p> <ul style="list-style-type: none"> ▪ Before switching on the device, carefully read all sections of this manual in order to ensure the correct operation of the device and to avoid damage to the device or its accessories.
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	<p>CENTRIFUGAL SUBSTANCES</p> <ul style="list-style-type: none"> ▪ Rotors are designed for centrifuging liquids with an average density of 1.2 g / cm³ or less. This applies to centrifugation at maximum speed. If liquids with a higher density are to be used, be sure to enter the density value in the PARAM / DENSITY tab in order to reduce the available spin speed.
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5.7. Equipment life



	<ul style="list-style-type: none"> ▪ The accessories must not be used after the maximum service life of the centrifuge, which is 10 years (counted from the date of purchase of the device).
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5.8. Work safety

The centrifuge should be inspected by an authorized service at least once a year (after the warranty period). The reason for more frequent inspections may be special circumstances, e.g. a corrosive environment. The tests should end with the issuance of a validation protocol specifying the verification of the technical condition of the laboratory centrifuge.

The centrifuge is accompanied by a **technical passport**, in which entries should be made from the performed service activities such as: repairs, technical inspections, and replacement of components and equipment with a specified durability date (suspension, rotors, containers). Exceeding the service life of components with a specified durability date (suspension, rotors, containers) will result in a negative assessment of the centrifuge during annual inspections.

	<p>CONTROLS CONDUCTED BY THE OPERATOR</p> <ul style="list-style-type: none"> ▪ Centrifuge accessories, especially structural changes, corrosion, initial cracks, abrasion of metal parts. ▪ Bolted connections. ▪ Inspection of rotor and container seals, if any. Particular attention should be paid to rubber elements (seals). In the event of any damage or visible structural changes, they should be immediately replaced with new ones. ▪ Control of the performance of annual post-warranty inspections of the technical condition of the centrifuge. ▪ During centrifugation, it is not allowed to lift, shift the centrifuge or rest on it. ▪ During centrifugation one must not stay in the safety zone, i.e., 30 cm distance around the centrifuge, nor leave any objects, e.g., glass vessels, inside this zone. ▪ It is not allowed to put any objects on the centrifuge.
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	<p>OPENING THE COVER DURING SPINNING</p> <ul style="list-style-type: none"> ▪ It is not allowed to use the emergency cover opening during centrifuging, because it may result in loss of health or life.
	<p>HANDLING OF ROTORS</p> <ul style="list-style-type: none"> ▪ It is not allowed to use accessories (rotors, lids, containers, hangers and round carriers) with signs of corrosion or other mechanical damage. ▪ It is not allowed to centrifuge substances of high corrosive aggressiveness, which may damage the materials and reduce the mechanical properties of rotors, buckets and round carriers. ▪ It is not allowed to centrifuge rotors with removed or loose covers.

5.9. Unbalance

The centrifuge is equipped with a rotor imbalance sensor. In the event of its activation, the centrifugation process is stopped by quick braking and an error message is displayed. Erasing the error message is possible by pressing any key (STOP, COVER, and ▲ ▼) after stopping the rotor.

Make sure that the rotor has been properly loaded - places in the rotor must be equipped with identically filled containers, inserts and test tubes in order to obtain the best possible weight balance (see chapter Filling the rotor).

Then close the lid and restart the spin cycle.

	<p>Unbalance causes noise, vibrations during operation and has a negative effect on the driveline (engine, shock absorbers). The more precisely the process of balancing the feed to the rotor is carried out, the smoother the centrifuge will run and the longer the useful life of the drive system will be. Moreover, an excellent level of separation of the swirl material is achieved, since the already separated components will not be picked up again by vibrations.</p>
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5.10. Residual risk

The centrifuge is built according to the state-of-the-art and the recognized safety regulations. Nevertheless, still remain some level of residual risk due to improper operation and malfunctions. It is possible to decrease residual risk by strictly applying user manual conditions and correcting malfunction which could threaten safety, immediately.

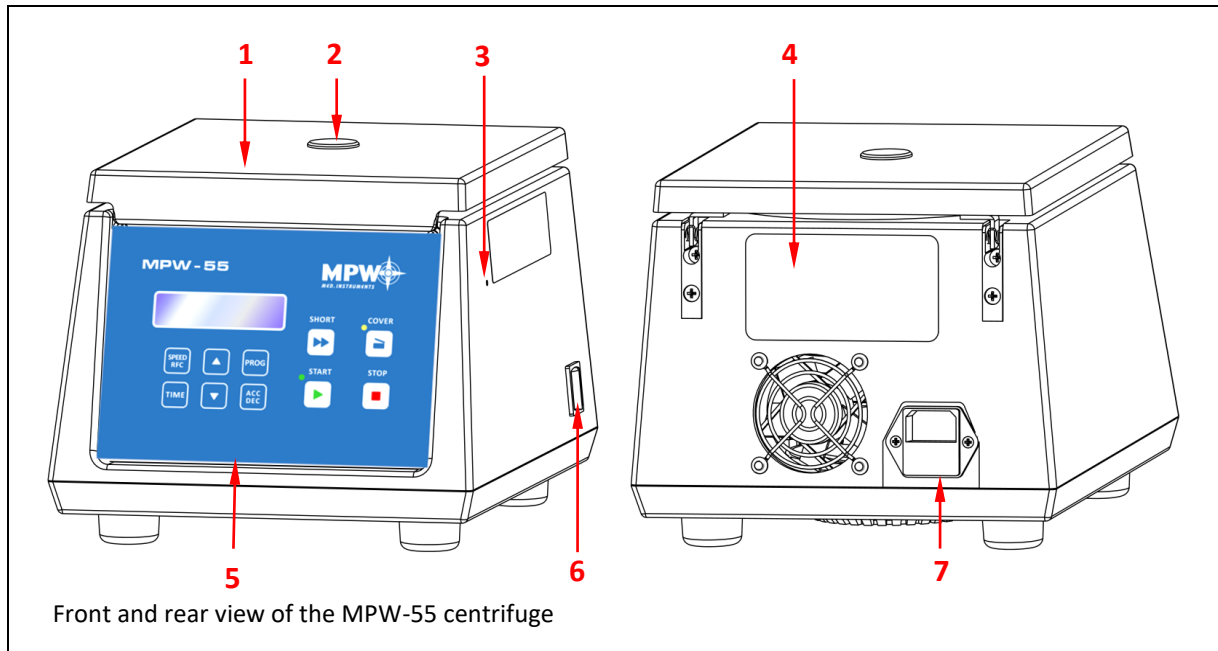
5.11. Obligation to report a serious device incident

Any serious incident related to the device should be reported to the manufacturer and the competent authority of the Member State where the user or patient resides.

6. Product description

6.1. Product Design and Appearance

The new generation of laboratory centrifuges "MPW MED. INSTRUMENTS" is equipped with modern microprocessor controllers, very durable and quiet brushless asynchronous motors and equipment that meets modern user requirements. The centrifuge has rigid self-supporting structure. Housing was made of ABS type plastic. Cover is fixed on steel axles of hinges and from the front is locked with electromagnetic lock blocking possible opening during centrifugation. Rotation chamber casing was made of thick steel sheet. The rotation chamber bowl is made of plastic. Rotors are from aluminum and reductive inserts from the polypropylene.



- 1 Centrifuge lid
- 2 Inspection glass (to control the rest condition of the rotor)
- 3 Emergency cover release
- 4 Name plate
- 5 Control panel (display and control of the centrifuge operation)
- 6 Main's switch
- 7 Centrifuge power socket (with fuse socket)

6.2. Name plate

The data concerning the device should be read from the rating plate located on the rear wall of the centrifuge (the picture below is an example).

1	Model	MPW-55	9	Rated frequency	50-60 Hz
2	REF	10055/12-55	10	Current protection	T 3, 15 A
3	n	14500 rpm	11	Manufacturer's logo	MPW MED. INSTRUMENTS
4	AC	100-230 V	12	Manufacturer's information	"MPW MED. INSTRUMENTS" SPÓŁDZIELNIA PRACY ul. Boremiłowska 46, 04-347 Warszawa, POLAND
5	P	95 W	13	Information about the refrigerant (refrigerated centrifuges only)	
6	Kinetic energy	7300 J	14	Density of centrifuged substance	1,2 g/ml
7	SN	10055000124	15	UDI code carrier – data matrix (AIDC) with human-readable presentation (HRI)	UDI (01)5905386361019 (11)20240108 (21)10055000124
8	Approval marks and symbols (explained in chapter 1)	CE IVD i A	16	Date of production	2024-01-08

6.3. Control device

The microprocessor control system used in the centrifuge provides a wide range of setting and implementing operating parameters, i.e.:

- selection of the spin speed from 100 to 14500 RPM, every 100 RPM or RCF x g,
- selection of the centrifugation time from 15 seconds to 99 minutes 45 seconds, every 15 seconds or continuous operation,
- selection of short-term operation "SHORT",
- possibility to program 9 work programs,
- selection of 3 characteristics of rising speed,
- selection of 3 braking characteristics

6.4. Setting parameters

Data setting and read-out system forms hermetically closed keyboard with distinctly accessible operation points. Easily readable displays signaling individual performed operations facilitate operator's programming and recording of parameters and condition of the centrifuge.

6.5. Safety features

6.5.1. Cover lock

The centrifuge can be started only with properly closed cover. The cover can only be opened after the rotor has stopped. In case of emergency opening of the cover during operation, the

centrifuge will be immediately switched off and the rotor will be braked to a complete stop. When the cover is open (the **COVER** diode is on), the drive is completely disconnected from the power supply, which makes it impossible to start the centrifuge.

6.5.2. Unbalance detecting

When loads of opposite buckets or carriers in rotors are unbalanced, the drive will be switched-off during acceleration or operation of the centrifuge – and the **U** sign will be displayed.

6.5.3. Rest state inspection

Opening of the centrifuge's cover is possible only with the rotor in the state of rest. This state is being checked by the microprocessor which recognizes and signals with **S** sign on the display the rest state prior to opening the cover.

6.6. Increase a temperature

In uncooled centrifuges, the temperature in the rotor chamber, rotor and sample can increase to above 40°C, based on the run time, g-force (rcf)/speed and ambient temperature.

7. Centrifuging




Power switching ON/OFF is carried out with master switch situated on the side wall of the centrifuge. All settings on the centrifuge are done by means of the control panel.








7.1. Control panel

The control panel located on the front wall of the casing is used to control the operation of the centrifuge.



Fig. 4. Control panel

	<p>Start centrifuging</p>	<p>Blinking of the LED diode next to the START key indicates the rotation of the rotor.</p> <p>The centrifuge can be started if:</p> <ul style="list-style-type: none"> ▪ the cover is closed (a dot will appear on the display, ▪ the LED diode on the COVER key is off
	<p>Stop centrifuging</p>	<p>Interrupt the centrifugation at any time and break the rotor. After pressing the key, the display shows the arrow ↓ indicating the rotor braking and the number of the performed braking characteristics.</p> <p>- end of the rotor braking process - the S (Stop) sign lights up on the display, which also signals this state with a sound</p>
	<p>Cover opening</p>	<p>Opening the cover or its incorrect closing is signaled by the diode lighting, the key is active only when the rotor is not rotating. The cover can be opened only when the rotor stops, the S symbol will be displayed on the display and the centrifuge signals the possibility of opening the cover with five short beeps.</p> <p>ATTENTION! The centrifuge cannot be opened when the = sign, signaling the possibility of changing the parameter value, is active, even despite the stopped rotor.</p>

	Short-term centrifugation	<ul style="list-style-type: none"> ▪ Short-term operation of the centrifuge when the key is held down until it is released. ▪ In the short mode the rotor is accelerated to the speed set in the given program, ▪ Acceleration and deceleration of the rotor take place in accordance with the previously programmed characteristics, ▪ Pressing the STOP key after releasing the SHORT during deceleration of the rotor will result in faster deceleration of the rotor according to characteristic no. 1, ▪ The centrifugation time in the SHORT mode is measured in minutes and seconds from the moment the centrifuging cycle starts (from pressing the SHORT key) to the moment the rotor stops.
 	Increase / decrease values	<ul style="list-style-type: none"> ▪ The function key fields are used to change the program as well as to set their individual parameters such as: speed, RCF, time, acceleration and deceleration characteristics. ▪ After pressing the key corresponding to the called function, the equal sign "=" appears on the display instead of the colon ":" after the letter corresponding to the given function. It means that the value of a given parameter can be changed by buttons: down arrow or up arrow. ▪ The possibility of changing the parameter value is signaled by the "=" sign and is active for three seconds. This is the time when you should start setting the desired value. Three seconds after setting the desired value of a given parameter, this value will be saved in the program or after selecting a given program it will be set as active.
	Spin speed / RCF	<ul style="list-style-type: none"> ▪ change the spin speed ▪ pressing the key again will switch the programming mode from setting speed to setting RCF value
	Spin time	<ul style="list-style-type: none"> ▪ Programming the centrifugation time (from 15s to 99min 45s). ▪ Setting the - m - s symbol over 99min 45s will cause the continuous operation of the centrifuge.
	Acceleration / deceleration	<ul style="list-style-type: none"> ▪ Programming the acceleration characteristics ACC and deceleration DEC of the rotor. ▪ The rotor acceleration characteristic is symbolized by an up arrow ↑. Pressing the key again will switch the programming mode from setting the acceleration to programming the braking characteristics of the rotor. ▪ The rotor braking characteristic is indicated by a down arrow ↓. ▪ There are three characteristics of acceleration and deceleration to choose from. ▪ Characteristics numbered 1 are the fastest.
	Program	<ul style="list-style-type: none"> ▪ The key is used to select a program number which is to be executed or reprogrammed. ▪ Nine programs can be programmed.

7.2. Sound signals

The sound signal complements the information provided optically.

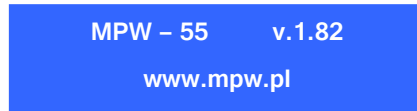
- One short beep - confirmation of the executed command (e.g., increasing the parameter etc.)
- Two short beeps - signals that the command cannot be carried out (e.g., increasing the spin speed above 14500).
- One long beep - signals the start of the following processes:
 - Braking after pressing the STOP key,
 - Starting work in short mode and braking after releasing the SHORT key,
- Five short beeps - the rotor stops, the cover can be opened,

- Five short beeps and one long beep - signaling readiness for operation after switching the power on.

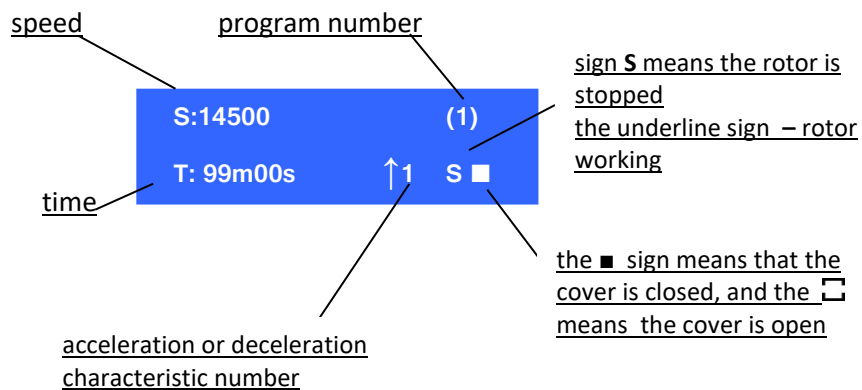
7.3. Display


The centrifuge has readable display LCD, on which are showing information being referred to the actual condition of the system.

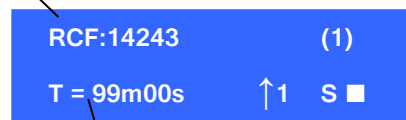
The information about the centrifuge type, program version and internet address are displaying at once after switching supply on for three seconds.



Following the information about program has been lately made, the time, speed and acceleration characteristic settings will be displayed.




after pressing the key  twice, the display will show the acceleration value corresponding to the programmed speed




the = sign means that it can be changed value of a given

The program parameters cannot be changed during the centrifuge operation, but its further implementation can be interrupted by pressing the **STOP** key.

7.4. Spin starts

After familiarizing yourself with the operating elements, programming and preparation of the centrifuge for operation, set the program, then close the cover and press the **START** key . The centrifuge starts and runs the programmed program

7.5. Spin stops

The centrifugation is stopped automatically after the execution of the program. If you want to terminate the execution of a given program earlier, you can do it by pressing the **STOP** key .

After finishing work, remember to turn off the centrifuge power supply with the main switch located on the side of the centrifuge

7.6. Mathematical relations

7.6.1. RCF – relative centripetal force

RCF acceleration is the acceleration generated by the rotary motion of the rotor acting upon tested product and it can be calculated according to the formula:

$$\text{RCF} = 11,18 \times r \times (n/1000)^2$$

$$\text{RCF [x g]}, \quad r \text{ [cm]}, \quad n \text{ [rpm]}$$

Depending on the distance of particles of the tested product from the axis of rotation, one can establish with use of the above formula the minimum RCF, average RCF or maximum RCF. On the basis of pre-set RCF value and given radius of the bottom of the bucket one can calculate with it the rotational speed to be set in the program of centrifuging. Selection of the time of sedimentation and the RCF value shall be carried out experimentally for any given product.

Once every 100 rpm, an electronic circuit automatically calculates and displays RCF value. In order to program required RCF value one shall use nomogram or change the rotational speed, matching displayed value to required acceleration value.

7.6.2. Nomogram of relationship - rotational speed/centrifuging radius/RCF

The dependence nomogram – speed / radius / RCF is included in the appendix to this manual.

7.6.3. Maximum load

In order to avoid overloading of the rotor one shall observe maximum load which is recorded on every rotor. Maximum permissible load is reached when all test-tubes are filled with the fluid with 1.2 g/cm³ density.

If density of the centrifuged liquid is higher than 1.2 g/cm³, then test-tubes could be filled only partially or one shall limit operation speed of the centrifuge, which is being calculated from the formula:

$$n_{\text{perm}} = n_{\text{max}} * \sqrt{\frac{1,2}{\gamma}} ; \quad \gamma = \text{specific gravity} \left[\frac{G}{\text{cm}^3} \right]; \quad n_{\text{max}} \text{ [maximum rotational speed - rpm]}$$

8. Maintenance

8.1. Cleaning of the centrifuge



- **Pull the mains plug before cleaning.**
- **Before any cleaning or decontamination process other than that is recommended by the manufacturer, the user has to ask the manufacturer if the planned process does not damage the device**
- For cleaning, water with soap or other water-soluble **mild detergent** shall be used.
- One should avoid corrosive and aggressive substances.
- It is prohibited to use alkaline solutions, inflammable solvents or agents containing abrasive particles.
- Do not lubricate the centrifuge motor shaft.
- The unused centrifuge should have cover opened.


Once a week

Using wiping cloth, remove condensate or residues of the products from the rotor chamber.


Once a month

	<ul style="list-style-type: none"> ▪ Check the condition of the rotor fixing screw thread. If damaged, it must be replaced. ▪ Check the centrifuging chamber whether it is damaged. In case of damage, it cannot be longer put into operation. Notify authorized service workshop.
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8.2. Maintenance of centrifuge elements

	<ul style="list-style-type: none"> ▪ In order to increase the durability of threaded places, they should be lubricated with technical petroleum jelly. ▪ Make sure that the sealing rings (rubber) are covered with a thin layer of technical petroleum jelly in order to maintain tightness (catalog number 17201 - element of basic equipment).
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Cleaning of the equipment

	<ul style="list-style-type: none"> ▪ In order to ensure safe operation, one shall carry out in regular way periodical maintenance of the accessories. ▪ Rotors, buckets, and round carriers have to withstand high stresses originating from the centrifugal force. Chemical reactions as well as corrosion (combination of variable pressure and chemical reactions) can cause destruction of metals. Hard to observe surface cracks increase gradually and weaken material without visible symptoms. ▪ In case of observation of surface damage, crevice, or other change, as well as the corrosion, the given part (rotor, bucket, etc.) shall be immediately replaced. ▪ The rotor, including the fixing screw, buckets and round carriers must be regularly cleaned to prevent corrosion. ▪ Cleaning of the accessories shall be carried out outside of the centrifuge once every week or still better after each use. For cleaning them one should use neutral agent of pH value 6÷8. It is forbidden to use alkaline agent of pH > 8. Then, those parts shall be dried using soft fabric or in the chamber drier at ca. 50°C. ▪ Angle rotor should be placed on a fabric with holes facing down, for effective drying. ▪ Do not use bleach on plastic parts of the rotor. ▪ In this way, the useful service life of the device is substantially increased and susceptibility to corrosion is diminished. Accurate maintenance increases the service life as well and protects against premature rotor failures. ▪ Do not use bleach on plastic parts of the rotor. ▪ According to laboratory standards, minimize the immersion time in each solution. ▪ Especially prone to the corrosion are parts made of aluminium. ▪ Corrosion and damages resulting from insufficient maintenance could not be subject of claims lodged against the manufacturer. ▪ The unused rotor should have the lid removed.
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HS accessories maintenance:

	<ul style="list-style-type: none"> ▪ Check the general condition of seals. ▪ Make sure that rubber O-rings are lightly coated with silicone grease. Use high vacuum grease, e.g., type „C” by LUBRINA. ▪ In order to maintain hermetic sealing, it is recommended to replace the sealing rings after each autoclaving. ▪ Store hermetically sealed rotors and buckets with the lids removed.
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8.3. Sterilization

Plastics - legend to abbreviations

PS	polystyrene	ECTFE	ethylene/chlorotrifluoroethylene
SAN	styrene-acrylonitrile	ETFE	ethylene/tetrafluoroethylene
PMMA	polymethyl methacrylate	PTFE	polytetrafluoroethylene
PC	polycarbonate	FEP	tetrafluoroethylene/perfluoropropylene
PVC	polyvinyl chloride	PFA	tetrafluoroethylene/perfluoroalkylvinylether
POM	acetal polyoxymethylenel	FKM	fluorcarbon rubber
PE-LD	low density polyethylene	EPDM	ethylene propylene diene
PE-HD	high density polyethylene	NR	natural rubber
PP	polypropylene	SI	silicon rubber
PMP	polymethylpentene		

One can use all standard disinfectants. Centrifuges and devices are made of different materials, one should consider their variety.

	radiation β radiation γ 25 kGy	C ₂ H ₄ O (ethylene oxide)	formalin, ethanol
PS	●	○	●
SAN	○	●	●
PMMA	●	○	●
PC	●	●	●
PVC	○	●	●
POM	●	●	●
PE-LD	●	●	●
PE-HD	●	●	●
PP	●	●	●
PMP	●	●	●
ECTFE, ETFE	○	●	●
PTFE	○	●	●
FEP, PFA	○	●	●
FKM	○	●	●
EPDM	○	●	●
NR	○	●	●
SI	○	●	●
●	may be used		
○	cannot be used		

In the centrifuge, disinfectants and cleaning agents generally used in medical care should be used (e.g., Aerodesina-2000, Lysoformin 3000, Melseptol, Melsept SF, Sanepidex, Cutasept F).

8.3.1. Autoclaving

- Rotors, buckets, and round carriers can be sterilized in autoclave with temperature 121°C during 20 min (215 kPa), unless otherwise specified in the OPTIONAL ACCESSORY.
- During sterilization (autoclaved) by means of steam one should consider temperature resistance of individual materials.
- Deformation of the accessories (carriers or lids made of plastic) may occur during autoclaving.
- Do not autoclave disposable materials (e.g., tubes, cyto-container).
- The life of the accessory depends on the frequency of autoclaving and use.
- Autoclaving reduces lifespan of plastic components. They should be replaced if any signs of damage are visible, including a change in colour or shape or when leakage etc.
- Pressure in closed containers can cause plastic deformation or explosion.
- Prior to autoclaving the rotors and accessories, thoroughly wash and rinse with distilled water.
- Never exceed the permissible autoclaving temperature and time.
- If you want to keep the hermetic seals, replace the sealing rings after each autoclave.

Chemical resistance of plastics

	autoclaving 121 °C, 20 min		autoclaving 121 °C, 20 min
PS	○	PMP	●
SAN	○	ECTFE, ETFE	●
PMMA	○	PTFE	●
PC	●	FEP, PFA	●
PVC	○ ¹⁾	FKM	●
POM	●	EPDM	●
PE-LD	○	NR	○
PE-HD	○	SI	●
PP	●		

● may be used

○ cannot be used

1) Except PVC hoses which are resistant to the steam sterilization in the temperature 121°C.



8.4. Chemical resistance

Chemical resistance of plastics

	aldehydes	cyclic alcohols	esters	ether	ketones	strong or concentrated acids	weak or diluted acids	oxidizing substances	cyclic hydrocarbons	ahs	haloid hydrocarbons	alkalis
PS	○	●	○	○	○	○/●	○/●	○	○	○	○	●
SAN	○	●	○	○	○	○	○/●	○	○	○	○	●
PMMA	○/●	●	○	○	○	○	○/●	○	○/●	○	○	○
PC	○/●	●	○	○	○	○	○/●	○	○/●	○	○	○
PVC	○	●	○	○	○	●	●	○	●	○	○	●
POM	○/●	●	○	●	●	○	○	○	●	●	●	●
PE-LD		●	●	●	○/●	●	●	○	●	●	●	●
PE-HD	●	●	○/●	○/●	○/●	●	●	○	●	○/●	○/●	●
PP	●	●	○/●	○/●	○/●	●	●	○	●	○/●	○/●	●
PMP	○/●	●	○/●		○/●	●	●	○	○/●	○	○	●
ECTFE ETFE	●	●	●	●	○	●	●	●	●	●	●	●
PTFE FEP PFA	●	●	●	●	●	●	●	●	●	●	●	●
FKM	●	○	○	○	○	○	●	○/●	○/●	○/●	○/●	○/●
EPDM	●	●	○/●	○	○/●	●	●	○/●	○	○	○	●
NR	○/●	●	○/●	○	○	○	○/●	○	○	○	○	●
SI	○/●	●	○/●	○	○	○	○/●	○	○	○	○	○/●
●	very good	Permanent action of the substance does not cause damage through 30 days. The material is able to be resistant through years										
○/●	good to limited	Continuous action of the substance causes insignificant and partly reversible damage through the period of 7-30 days (e.g., puffing up, softening, reduced mechanical durability, discolouring).										
○	limited	The material should not have the continuous contact with the substance. The immediate occurrence of damage is possible (e.g., the loss of mechanical durability, deformation, discolouring, bursting, dissolving).										

Rubber inserts shall be exactly cleaned or possibly replaced. Centrifuges and accessories are made of different materials.

Do not use bleach on plastic parts of the rotor.

	DANGER! MPW accessories are not biotight. For centrifuging infectious materials, it is necessary to use hermetically closed tubes meeting demands of biotightness, in order to prevent germs migration into the centrifuge and beyond it.
	User is responsible for proper disinfections of the centrifuge if some dangerous material was spilled inside or outside of the centrifuge. During the above mentioned works one must wear safety gloves.

9. Troubleshooting

9.1. Correction of errors


Majority of faults could be removed by switching the centrifuge **OFF** and then **ON**. After switching the centrifuge **ON**, there shall be displayed parameters of the recently implemented program and sound signals comprising four successive tones shall be generated. In the case of short-duration power failure the rotor is decelerate.

Please find below the most frequent faults and their repair methods.

1. Lack of the display:	Remedies:
<i>Is mains socket live ?</i>	<i>Check mains socket fuse.</i>
<i>Is supply cable plugged into socket ?</i>	<i>Plug correctly supply cable.</i>
<i>Is input fuse good ?</i>	<i>Replace input fuse (rated data on rating plate).</i>
<i>Is master switch switched ON ?</i>	<i>Switch ON power supply.</i>
<i>Above was checked and still there is not display active.</i>	<i>Call service.</i>
2. Centrifuge does not start:	Remedies:
<i>START key pushing does not generate reaction or single tone only</i>	
<i>P message is displayed</i>	<i>Call service</i>
<i>LED diode of cover is shining</i>	<i>Close cover. The lock has to be locked with typical sound. He has to the sign of the dot appear on the display. If the diode is not switching off one shall call service.</i>
<i>LED diode of "Start" key is shining</i>	<i>Switch power supply OFF/ON. If fault still persists then call service.</i>
<i>The digit of display parameters is blinking</i>	<i>Push the "Stop" key which has been recorded program. If fault still persists then call service.</i>
3. Centrifuge starts but does not accelerate	Remedies:
<i>E symbol displayed after stopping. Drive overload</i>	<i>Wait for 15 minutes and switch again after opening and closing the cover.</i>

4. One cannot open the cover:	Remedies:
<i>With the attempt opening cover is audible buzzing of the lock.</i>	<i>One should lift up till the yellow LED "Cover" is switching on. Failed spring of cover lifting or bended the lock striker. One should bend the striker or call service.</i>
<i>LED diode "Cover" is not shining and the centrifuge not swirling.</i>	<i>Lock is failed. Call service.</i>

9.2. Emergency cover release


	<p>EMERGENCY COVER RELEASE</p> <p>Attention! <i>The cover may be opened in emergency only when the rotor is at rest. Before emergency opening the cover, switch off the mains power switch and disconnect the power cord. Wait 10 min and/or looking through the sight glass, make sure that the rotor is not rotating.</i></p> <p>To do this, insert the key for emergency opening of the cover (catalog number 17162) into the hole on the right side of the housing, and then push it until the lock is released and the cover is opened.</p> <p>The emergency opening of the cover can be used e.g., in the event of a power failure, failure of the control panel, etc.</p>
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10. Guarantee

Manufacturer grants to the Buyer the guarantee on conditions specified in the Guarantee Certificate. Buyer forfeits the right to guarantee repair when using the device inconsistently with the User manual provisions, when damage results from the User's fault.

Repairs should be carried out in authorized service workshops, granted with the MPW Certificate.

The centrifuge shall be sent to repair after decontaminating disinfections. Information about authorized service workshops could be obtained from the Manufacturer

	<ul style="list-style-type: none"> ▪ Guarantee period amounts to 24 months (unless otherwise specified in the purchase documents). ▪ Guarantee conditions are described in guaranteed card. ▪ The service life of the centrifuge specified by the manufacturer amounts to 10 years. ▪ After 24 months from the start of the warranty period (date of purchase), a technical inspection of the centrifuge should be carried out (validation) by an authorized service of the manufacturer. Subsequent inspections should be carried out at annual intervals. ▪ Maximum period of storage of not used centrifuge amounts to 1 year. After this period, a service authorized by manufacturer should carry out technical inspection of the centrifuge. ▪ Manufacturer reserves the right to make technical changes in manufactured products.
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11. Transport and storage

- Store the device only in a closed and dry room.
- Before transport, the power cord must be disconnected from the power socket and from the centrifuge.
- Remove the rotor from the centrifuge before transport.
- The centrifuge cover must be closed.
- Use the original packaging and transport protection to transport the device.
- Before moving the rotor to another location, make sure that all elements, including inserts and containers, have been removed to avoid damage. Store the device only in a closed and dry room.
- Remove rotor from centrifuge before transport.
- Use the original packaging and transport protection for transport.

11.1. Transport and storage conditions

	Storage (in the package)	Storage (without the package)	Transport
Temperature	-25 ÷ +55 °C	-5 ÷ +45 °C	-25 ÷ +60 °C (general) -20 ÷ +55 °C (air)
Relative humidity	10 ÷ 75 %	10 ÷ 75 %	10 ÷ 75 %
Pressure	70 ÷ 106 kPa	70 ÷ 106 kPa	30 ÷ 106 kPa

12. Disposal



- Dispose of the device in accordance with the applicable legal regulations in the country of use.
- In the countries of the European Community, the disposal of electrical equipment is regulated under the EU Directive 2012/19/EU on waste electrical and electronic equipment (WEEE). According to these regulations, centrifuges may not be collected together with municipal or household waste.
- Disposal regulations in individual EU countries may differ. In case of doubt, please contact the supplier of the device.

13. List of changes in the manual

Rev.	Release date	Description of changes
8	03.04.2023	Addition of markings used in the manual and on the device. Update of nameplate, CE declaration and equipment lists. Updating records regarding the intended use and disposal of the product.
9	16.06.2023	Updating of the description in the technical data table. Updating the CE declaration of conformity, equipment list and nameplate.
10	10.01.2024	Updated "Installation" chapter, equipment list and nameplate.
11	09.12.2024	Updated chapters 1, 4, 5, and 16.

14. Manufacturer's info



"MPW MED. INSTRUMENTS" SPÓŁDZIELNIA PRACY

Boremłowska 46 Street

04-347 Warsaw

tel. (+48) 22 610 56 67 (sales department - POLAND)

(+48) 22 879 70 46 (sales department - outside POLAND)

(+48) 22 610 81 07 (service)

fax: (+48) 22 610 55 36

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website: www.mpw.pl

000042924 - number of entries in the Waste Database

PL/CA01-01782 - identification number given by Office for Registration of Medicinal Products, Medical Devices and Biocidal Products.

15. Distributor's info

DISTRIBUTOR:

16. Annexes

A. Wyposażenie dodatkowe/Optional accessories

MPW-55

WIRNIK / ROTOR

PARAMETRY/PARAMETERS (RCF [x g], Rmax [mm], α [°])

POJEMNIK/BUCKET

WKŁADKA / ADAPTER

[liczba probówek na wirnik/tubes per rotor] PROBÓWKA / TUBE

11202

RPM 14500 RCF 15279 Rmax 65 α 42

bez pojemnika/without bucket

bez wkładki/without adapter

[12] * 2-1,5 ml probówka (10,8x41,8 mm), Eppendorf®; [15011], 2 ml (10,8x41,8 mm); [15128], 1,5ml (10,8x40,5 mm)

14084

[12] * 0,5 ml probówka PCR (7,8 x 31 mm)

0,5 ml PCR tube (7,8 x 31 mm)

14133

[12] * 0,2 ml probówka PCR (6 x 21,6 mm)

0,2 ml PCR tube (6 x 21,6 mm)

11204

RPM 14500 RCF 15279 Rmax 65 α 51, 32

bez pojemnika/without bucket

bez wkładki/without adapter

[24] * 2-1,5 ml probówka (10,8x41,8 mm), Eppendorf®; [15011], 2 ml (10,8x41,8 mm); [15128], 1,5ml (10,8x40,5 mm)

14084

[24] * 0,5 ml probówka PCR (7,8 x 31 mm)

0,5 ml PCR tube (7,8 x 31 mm)

14133

[24] * 0,2 ml probówka PCR (6 x 21,6 mm)

0,2 ml PCR tube (6 x 21,6 mm)

12205

RPM 14500 RCF 14574 Rmax 62 α 90

bez pojemnika/without bucket

bez wkładki/without adapter

[24] * 19 μ l kapilara hematokrytowa (1,3 x 50 mm)

19 μ l micro-hematocrit capillary tube (1,3 x 50 mm)

Suma końcowa

EU DECLARATION OF CONFORMITY

This EU declaration of conformity is issued under the sole responsibility of the manufacturer.

Manufacturer: "MPW MED. INSTRUMENTS" SPÓŁDZIELNIA PRACY
46 Boremlowska Street, 04-347 Warsaw, Poland

The Quality Management System complies with the standards: PN-EN ISO 9001:2015, PN-EN ISO 13485:2016

SRN: PL-MF-000032831

Device name: Laboratory centrifuge MPW-55
(with the accessory indicated in the operating instructions provided with the centrifuge)

BASIC UDI-DI: 590538636-IVD-CEN-015-6E

Catalogue numbers: 10055/12-56

The aforementioned device is in conformity with the following EU regulations and directives:

2017/746 (IVDR) REGULATION (EU) 2017/746 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 5 April 2017 on in vitro diagnostic medical devices and repealing Directive 98/79/EC and Commission Decision 2010/227/EU, including the changes published prior to the date of this declaration.

2011/65/EU (RoHS 2) DIRECTIVE 2011/65/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment, including the changes published prior to the date of this declaration.

Intended purpose: The device is intended for the separation of the mixtures of the liquid substances derived from the human body, including blood, urine, and other body fluids, and for the preparation of the samples intended for further in vitro diagnostics procedures.

Risk class: Class A
(in accordance with the rule 5 of Annex VIII of Regulation (EU) 2017/746).

The conformity assessment of the device and accessory has been carried out in accordance with Article 48(10) of Regulation (EU) 2017/746.

Wojciech Anisiewicz
Vice-President of the Management Board

Łukasz Satański
President of the Management Board

DECLARATION OF DECONTAMINATION

(repair)

In order to protect our employees please fill out the declaration of decontamination completely before sending centrifuge to the manufacturer (repair).

If it is impossible to completely and effectively decontaminate the device, it should be treated in accordance with the regulations for medical waste.

1. Device:

– type:

– serial No.:

2. Description of decontamination

(see user manual)

.....

.....

.....

.....

3. Decontamination carried out by:

name:

4. Date and signature:

.....

DECLARATION OF DECONTAMINATION

(return)

In order to protect our employees please fill out the declaration of decontamination completely before sending centrifuge to the manufacturer (return).

If it is impossible to completely and effectively decontaminate the device, it should be treated in accordance with the regulations for medical waste.

1. Device:

– type:

– serial No.:

2. Description of decontamination

(see user manual)

.....

.....

.....

.....

3. Decontamination carried out by:

name:

4. Date and signature:

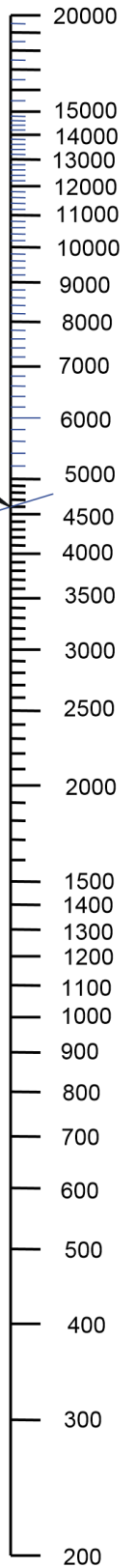
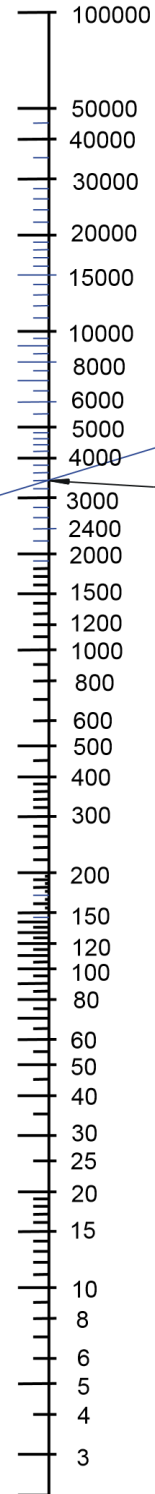
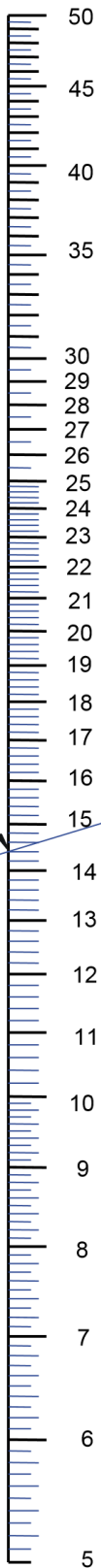
.....

NOMOGRAM

Centrifuging radius [cm]

R.C.F. (x "g")
multiple of
gravitational
acceleration

[r.p.m.]



Formula used for calculation of this nomogram :

$$R.C.F. = 11,18 * r * (n/1000)^2$$

where :

- R.C.F. - multiple of gravitational acceleration
- r - centrifuging radius (cm)
- n - rotational speed (r.p.m.)
- g - gravitational acceleration

Example of making use
of the nomogram:

A=14,4 cm
B=4600 r.p.m.
C=3400 x g

$$n = 1000 * \sqrt{\frac{RCF}{(11,18 * r)}}$$

$$r = \frac{RCF}{\left[11,18 * \left(\frac{n}{1000} \right)^2 \right]}$$

A

B

C